

# Vital-Line SHE5600A

Teknor Apex Asia Pacific PTE. LTD. - Flexible Polyvinyl Chloride

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## General Information

### Product Description

Vital-Line SHE 5600A is a Polyvinyl Chloride Medical Extrusion Compound available in pellet form.

### General

Material Status	• Commercial: Active
Availability	• Asia Pacific
Features	• DEHP Plasticizer • Ethylene Oxide Sterilizable
Uses	• Medical/Healthcare Applications
Forms	• Pellets
Processing Method	• Extrusion

## ASTM & ISO Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.21		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength <sup>2</sup>	2610	psi	ASTM D638
Tensile Elongation <sup>2</sup> (Break)	390	%	ASTM D638
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	72		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Heat Stability	> 30.0	min	ASTM D2115-92

### Additional Information

Typical temperature profile for processing compound is from 140oC to 170oC. The optimum temperatures depend on the type of machine as well as screw design being used to process.

Feeding zone 140°C  
 Compression zone 145°C ~ 155°C  
 Mixing zone 150°C ~ 165°C  
 Nozzle / Die zone 160°C ~ 170°C

### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>2</sup> 20 in/min

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